

## Characterization - it matters, but what and how?



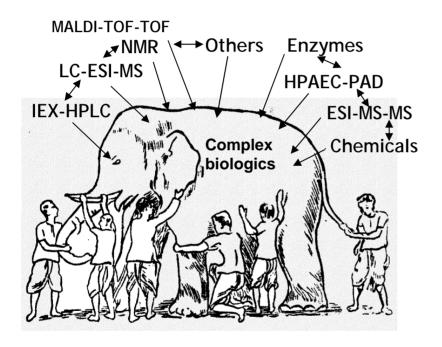
Ram Sasisekharan

Professor of Bioengineering
Biological Engineering Division
Massachusetts Institute of Technology
Cambridge, MA

## Outline

- Framework
  - Simple molecules to complex biologics
- Glycans do matter
  - Why and how?
- Characterization
  - Issues and challenges
  - Newer approaches
- Equivalence for complex biologics
- Summary

## Complex biologics *The Challenge*



American poet John Godfrey Saxe (1816-1887) based the following poem on a fable which was told in India many years ago. It is an example of how limited sensory perceptions can lead to misinterpretations

#### *Moral:*

So oft in theologic wars, The disputants, I ween,

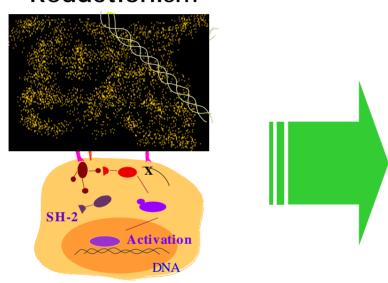
Rail on in utter ignorance Of what each other mean,

And prate about an Elephant Not one of them has seen!

http://courses.cs.vt.edu/~cs1104/Introduction/6.blind.men.html

## Complexity: Old to New Biology

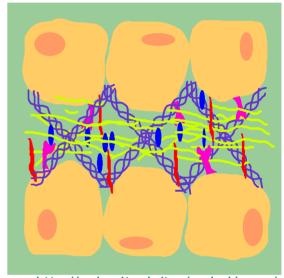
#### Reductionism



http://web.mit.edu/tox/sasisekharan/

DNA-RNA-Proteins
Technology:
DNA and Protein sequencing
& Recombinant DNA

#### **Integrated Systems View**

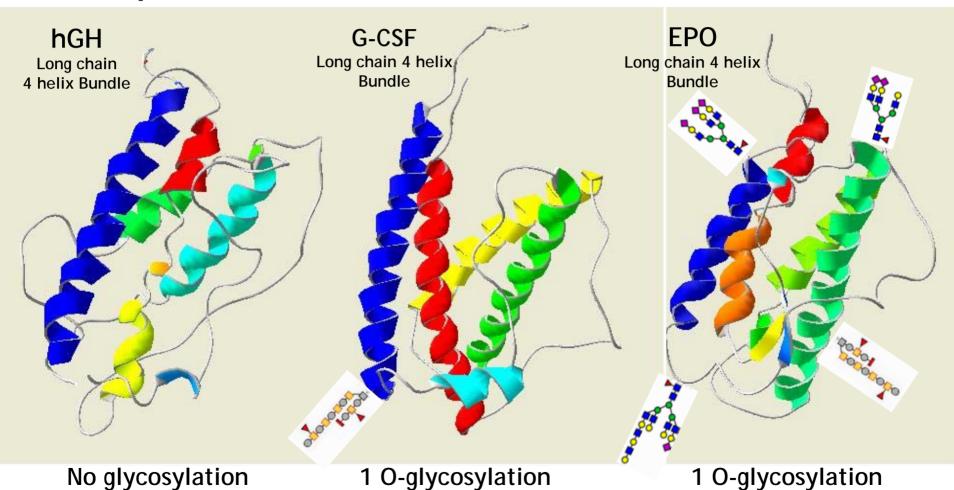


http://web.mit.edu/tox/sasisekharan/

Genomics, Proteomics
Glycomics
Technology: HT robotics
Whole Organism Genetics
Informatics

## Spectrum of Complexity

Structures from PDB



3 N-glycosylation

Glycosylation

case in point for follow-on biologics

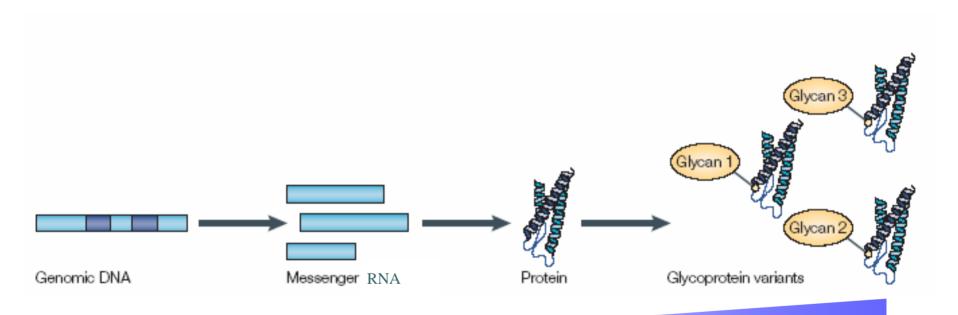
Not new - actually has been more a problem esp. for protein based therapeutics -

- "Glycosylation is a hassle to deal with"
- "Quality of the protein can influenced by the degree and differences in the oligosaccharide structure"
- Glycans are 'a gimish'

#### Some Important Lessons

- Cannot view glycans as "impurities or just chemicals"
- Glycosylation affects folding and hence immunogenicity [INFB, GM-CSF1
- Glycosylation affects pK/pD parameters [EPO,G-CSF]
- Up to 35% wt of proteins can be glycans!!
- Heterogeneous, polydisperse, high information content due to diversity in the chemical structure - hence ensemble of structures

# • • • One gene... one protein ... many glycoproteins

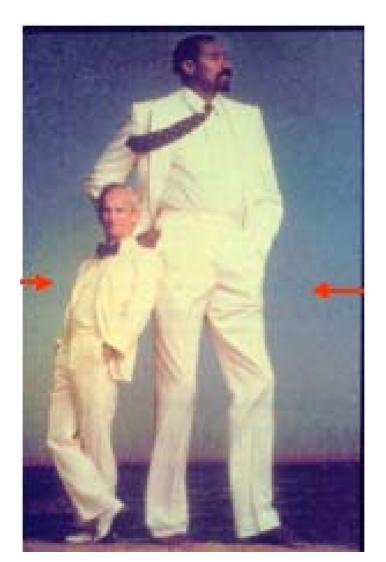


**Functional diversity** 

Nature Review Drug Discovery. 2004(10):863-73

## **Glycans and Diseases**

Renaissance for glycans



Simpson-Golabi-Behmel Syndrome

Hereditary Multiple Exostoses

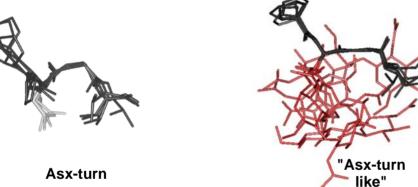
#### **Glycosylation Effects on Protein Conformation**

Natural β-linked glycosylation Type I-β turn

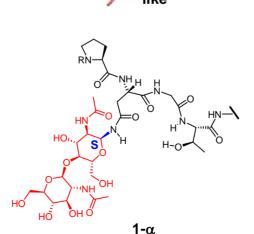
#### Unglycosylated

 $\alpha$ -linked glycosylation





1



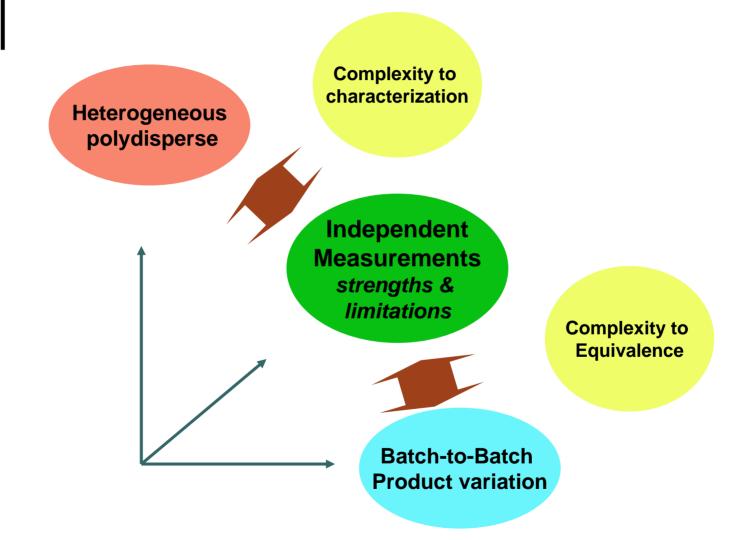
**Type** 

1-β

## Glycans are critical to clinical profile

- Glycans modulate
  - Protein folding and stability
  - Binding activity to receptors and other biomolecules, influencing efficacy and safety
  - Immunogenicity through folding
  - Pharmacokinetics
  - Tissue distribution
- Contributions of glycans to clinical profile are similar in importance to amino acid sequence and protein structure
- Thus, thorough characterization of glycans needs to be required by FDA for approval of follow-on biologics

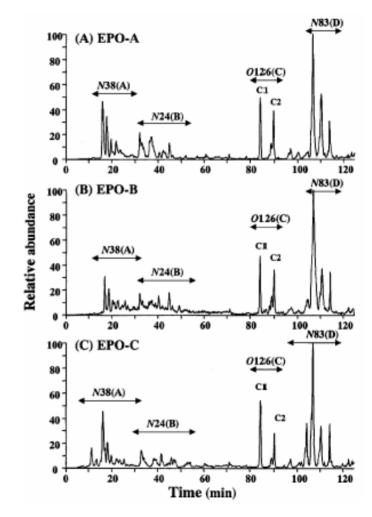
# Characterization & Equivalence



#### Glycan Technology

#### Capabilities & Limitations

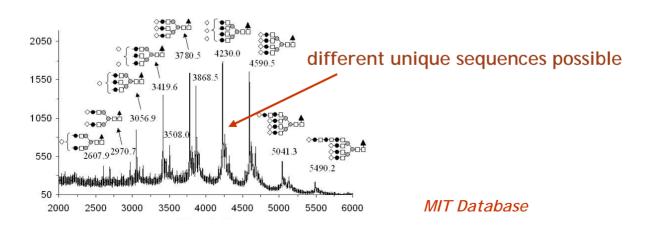
- Glycan released from proteins and analyzed
  - Chemical methods (non specific cleavage)
  - Enzymatic methods (PNGase-F etc)
  - Non-specific cleavage or cannot access some sites
- Compositional analysis
  - Monosaccharide analysis
    - HPLC, PAD detection
    - Mass Spectrometry
  - Sialic acid content analysis
  - Separation and resolution can be challenging due to overlapping peaks



Biologicals. 2002 Sep;30(3):235-44

# Glycan Technology Capabilities & Limitations

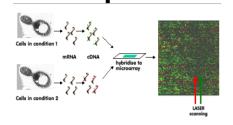
- Distribution analysis
  - Comparison of traces to determine reproducibility in manufacture
    - Isomeric structures (same composition, different linkage)
- Molecular weight analysis and sequencing of major components
  - MALDI MS, MW distributions
  - MALDI-MS, ESI-MS, PSD (MSn)
    - Low abundance species often not accounted for including minor modifications



## Glycan Characterization Needs or requirements

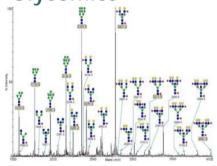
- Requirements for equivalence
  - Low abundance species [to meet FDA requirements]
  - Associating glycoforms with their sites of glycosylation
  - Accurately quantifying each glycoform
  - Analyzing subtle modifications
    - Fucosylation
    - **Sulfation**
- Determining sensitivity of glycoform structures
  - **Process conditions**
  - Protein properties

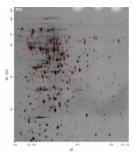
## Glycomics: a systems approach to study glycans



#### **Genomics**

#### **Glycomics**





**Proteomics** 

**TOOLS** 

Cells



**Organisms** 





**TARGETS** 

Data Integration with Informatics platform

#### Tissues/Organs





#### Molecule Pages

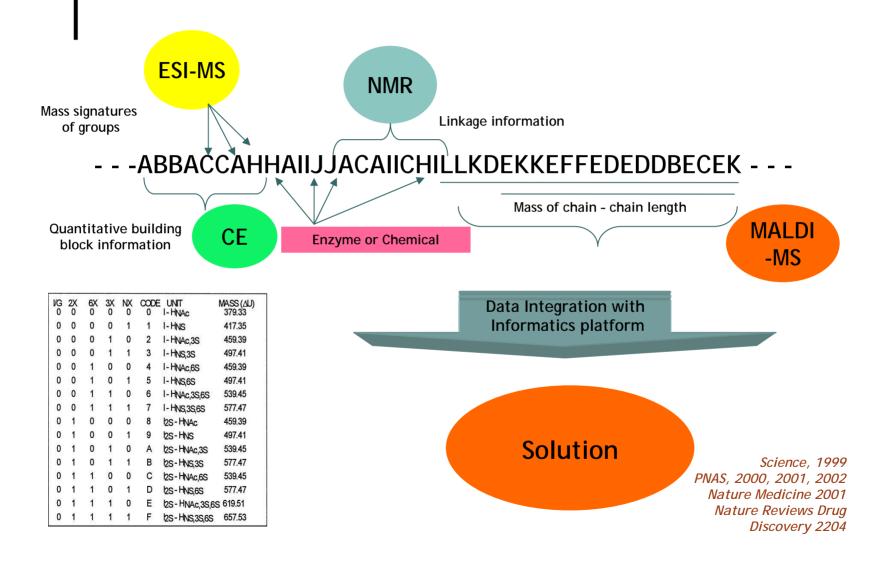
**Glycomic Database** 



Genomic

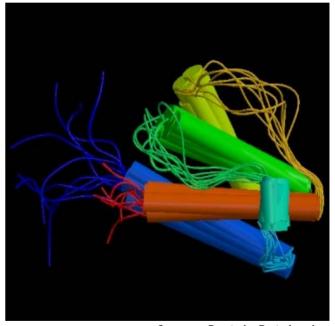
**Proteomic** 

#### Integration of Methods



## **Protein Characterization**

- Currently, many different analytical tools allow thorough characterization of protein structural properties
  - Primary, secondary, tertiary, quaternary structures [including subtle conformational features]
- State-of the-art analytical techniques allow investigation of protein of physicochemical and biochemical properties
  - This includes chemical modifications or alterations etc.
- Several orthogonal techniques are available and can be readily used to address complexity of both structural and biochemical properties of proteins

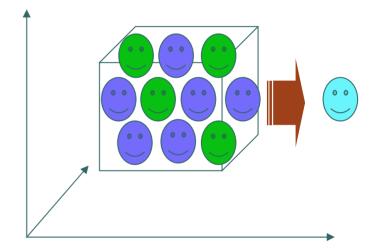


Source: Protein Databank

#### **Equivalence Window**

#### for complex biologics

- By definition biologics are heterogeneous mixtures and vary batch to batch
- We cannot 'average' data
- Quantitative relationship between different batches can be determined.
- Quantitative windows that can define equivalence can be obtained based on these metrics.
- Quantitative window of equivalence will help determine if two batches of complex biologics are equivalent.



# • • Summary

- Glycans play critical role in biology and chemistry of proteins
- Thorough characterization of sugars, commensurate with that of proteins, is critical for assuring sameness
- Technology makes possible for thorough characterization
- Paradigm for analyzing glycans can be extended to whole issue of identifying equivalence - new way of thinking about a complex problem